
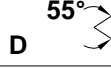
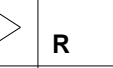

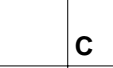

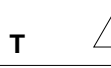
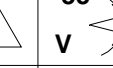

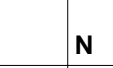
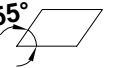
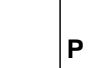

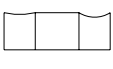
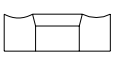
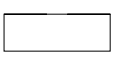
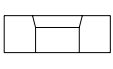
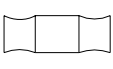
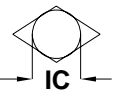

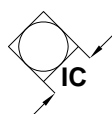
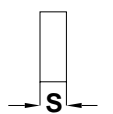
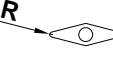


# CODICI PER CLASSIFICAZIONE INSERTI

<b>C</b>	<b>N</b>	<b>M</b>	<b>A</b>	<b>12</b>	<b>04</b>	<b>08</b>
1	2	3	4	5	6	7

<b>1</b> Forma dell'inserto / shape				<b>2</b> Angolo di spoglia inferiore sul tagliente principale Relief angle				
<b>C</b> 	<b>D</b> 	<b>R</b> 	<b>B</b> 	<b>C</b> 				
<b>S</b> 	<b>T</b> 	<b>V</b> 	<b>E</b> 	<b>N</b> 				
<b>K</b> 			<b>P</b> 					
<b>3</b> Tolleranza $\pm s$ e IC / Tolerances				<b>IC mm</b>	<b>M</b>	<b>U</b>	<b>4</b> Tipo inserto / Insert type	
<b>Classe</b>	<b>S</b>	<b>IC</b>		3.97 5.0 5.56 6.0 6.35 8.0 9.525 10.0	0.05	$\pm 0.08$	<b>A</b> 	<b>M</b> 
<b>G</b>	$\pm 0.13$	$\pm 0.025$		12.0 12.7	$\pm 0.08$	$\pm 0.13$	<b>T</b> 	<b>N</b> 
<b>M</b>		$\pm 0.05 - \pm 0.15'$		15.875 16.0 19.05 20.0	$\pm 0.10$	$\pm 0.18$	<b>W</b> 	<b>G</b> 
<b>U</b>		$\pm 0.08 - \pm 0.25'$		25.0 25.4	$\pm 0.13$	$\pm 0.25$	<b>X</b> Forma speciale	
				31.75 32.0	$\pm 0.15$	$\pm 0.25$		
			<b>S</b>					
<b>5</b> Dimensione inserto / Insert dimension							<b>6</b>	<b>7</b>
<b>IC mm</b>	<b>C</b>	<b>D</b>	<b>R</b>	<b>S</b>	<b>T</b>	<b>V</b>	<b>Raggio/Radius</b>	<b>Spessore/Thickness</b>
3.97 5.0 5.56 6.0 6.35 8.0 9.525 9.525 10.0 12.0 12.7 15.875 16.0	05 06 09 12 16	06 07 11 15	05 08 09 10 12 12 15 16	09 09 12 15	06 09 11 16 22 27	11 16 22	00 = 0 02 = 0.2 mm 04 = 0.4 mm 08 = 0.8 mm 12 = 1.2 mm 16 = 1.6 mm 24 = 2.4 mm 32 = 3.2 mm 	01 = 1.59 mm T1 = 1.98 mm 02 = 2.38 mm 03 = 3.18 mm T3 = 3.97 mm 04 = 4.76 mm 05 = 5.56 mm 06 = 6.35 mm 07 = 7.94 mm 09 = 9.52 mm 